MOUNTING INSTRUCTIONS FOR TJ1150 SERIES INSWINGING DOORS

*****READ THOROUGHLY BEFORE INSTALLING*****

Handle Electro-Magnets carefully. Any damage to the mating surface may significantly reduce the holding efficiency.

The TJ1150 Series Electro-Magnet assembly mounts firmly to the vertical face of the header on the flush or pull side of the door. The armature attaches to a Z-bracket, which is thru bolted to the door. See print # DL115031, elevation profile attached.

Mark door(s) and frame for drilling and tapping in accordance with applicable template dimension. MEASUREMENTS ARE TO BE MADE WITH THE DOOR IN THE CLOSED POSITION. BE SURE TO WORK FROM DIMENSIONS ON PROPER TEMPLATE.

Prepare header for Electro-Magnetic lock assembly by drilling for #14 sheet metal screws or drilling and tapping for ¼-20 machine screws as shown on template. Be sure header is adequately reinforced to hold mounting screws. If not, jack nuts or equivalent must be used. Drill ½" diameter or larger wire hole in locations(s) as shown on template.

Remove housing cover from lock. Attach mounting angle to face of header being sure to use proper screws and lock washers as provided.

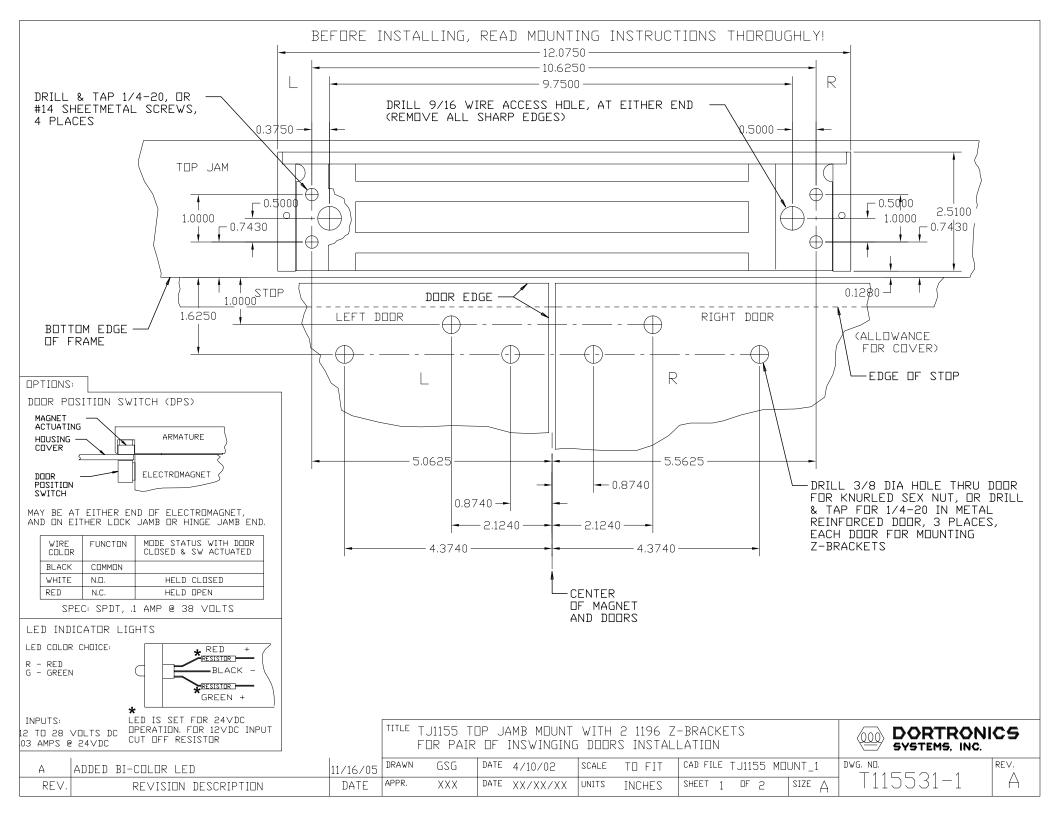
Prepare door(s) for thru bolting Z-bracket(s). On single door applications, dimensions must be taken from one end of the Electro-Magnet assembly. On double pairs of doors all dimensions must be taken from the centerline.

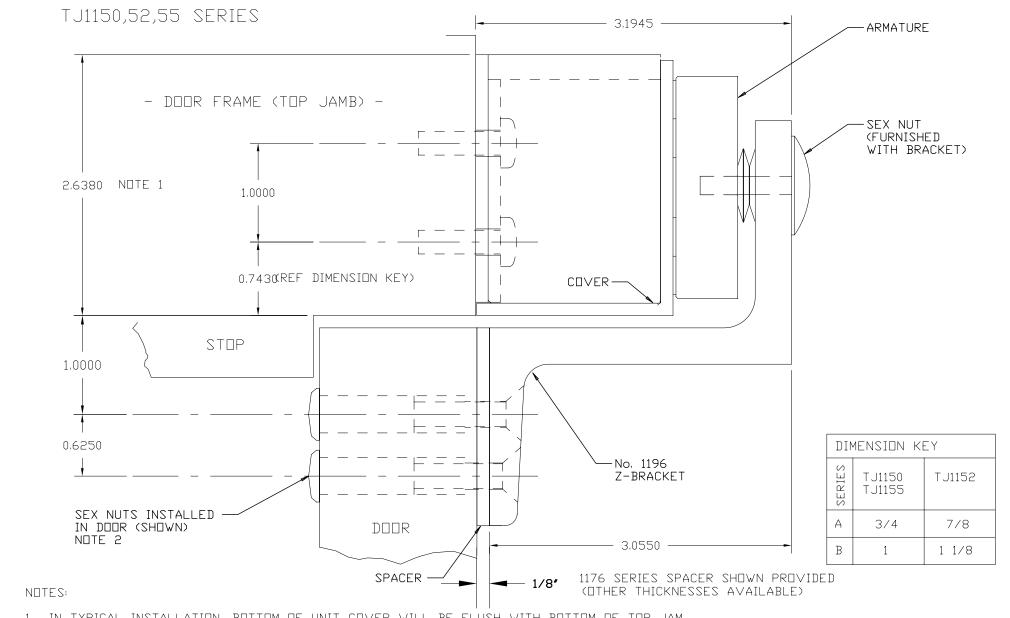
Drill four 3/8" holes through door. Mount Z-bracket on pull side of door using ¼-20 flat head screws and sex bolts. If door is metal and a reinforcing plate has been provided, drill and tap for ¼-20 screws.

Prepare armature for mounting: Note that armature has two 3/16" dia. Holes open from the back only. Press the two spring pins provided into these holes. Tap pins gently until they are firmly seated in the holes, being careful not to mar the face of the armature.

Inset one spring washer over the 5/16-18 shoulder screws and then insert screw thru armature. Add three spring washers and if required *optional flat washer as illustrated in print #ML110031-1. Carefully mount armature/ shoulder screw assembly to the Z-bracket, which has a sex nut, pressed into place. Be sure that the two pins line up with the holes in the bracket and that the spring washers don't slip off of the shoulder screw.

Check that the armature mates properly with the face of the Electro-Magnet and that the door can close securely as desired. If the armature does not quite sit against the face of the magnet, a flat stop washer may be added. *(Refer to #ML110031-1) If the door does not quite close, the one stop washer may be removed. REV 05/04





- 1. IN TYPICAL INSTALLATION, BOTTOM OF UNIT COVER WILL BE FLUSH WITH BOTTOM OF TOP JAM.
- 2. IN METAL REINFORCED DOOR, Z-BRACKET MAY BE MOUNTED BY DRILLING & TAPPING FOR 1/4-20 MACHINE SCREWS.

					IN VIEW: TOP J IT FOR INSWING		DORTRONICS SYSTEMS, INC.			
А	ADDED 1/8" SPACER INFORMATION	5/1/02	DRAWN	GSG	DATE 4/10/02	SCALE	TO FIT	CAD FILE 1150 Series Z-Brad	Eket DWG. NO.	REV.
REV.	REVISION DESCRIPTION	DATE	APPR.	XXX	DATE XX/XX/XX	UNITS	INCHES	SHEET 2 OF 2 SIZE	A DELITOUSI	A



1150 SERIES DUAL VOLTAGE MAGNET: WIRING DETAIL / CURRENT DRAW

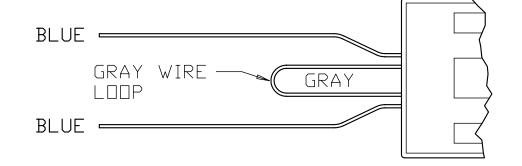
VERIFY MODEL BELOW

1150 / 1155

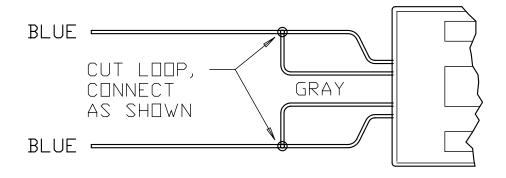
SPECS: 300 mA MAX @ 24VDC 600 mA MAX @ 12VDC

1152

SPECS: 600 mA MAX @ 24VDC 1200 mA MAX @ 12VDC 24 VOLT CONNECTION (FROM FACTORY)



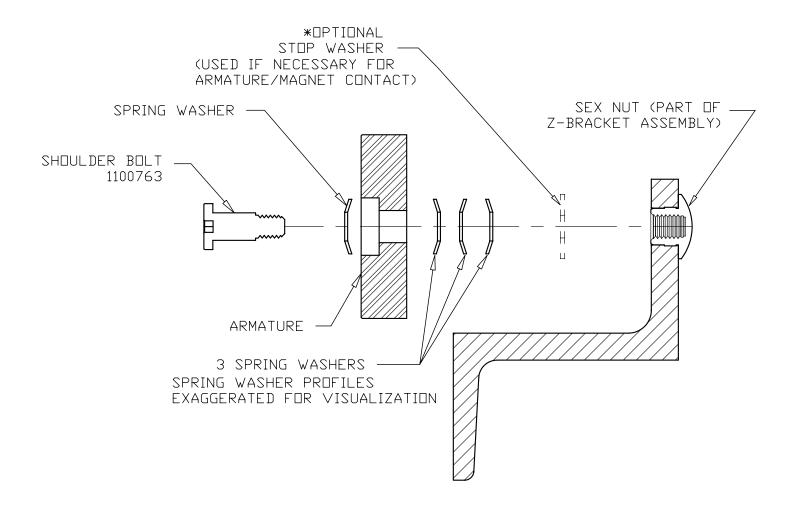
12 VOLT CONNECTION (FIELD MODIFIED)



			TOLERANCES, (NON-ACCUM): (UNLESS SPECIFIED) .XXXXX : +/0025
			.XXXX : +/005 .XXX : +/010 .XX : +/015
	-	_	FRACT : +/- 1/64 ANGLES : +/- 1/2 DEGREE
V	REVISION DESCRIPTION	DATE	THIGEES IT E DEGREE

TITLE 1150 SERIES DUAL VOLTAGE DORTRONICS SYSTEMS, INC.										
MATERIAL XXX			CAD FILE 1150 DL	JAL						
FINISH XXX			SHEET 1 OF 1	SIZE \						
DRAWN XXX	DATE XXX	SCALE TO FIT	DWG. NO.	TILAL	REV.					
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ARMATURE & Z-BRACKET WASHER MOUNTING DETAIL

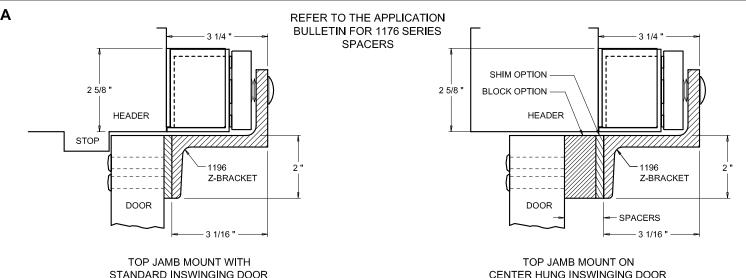


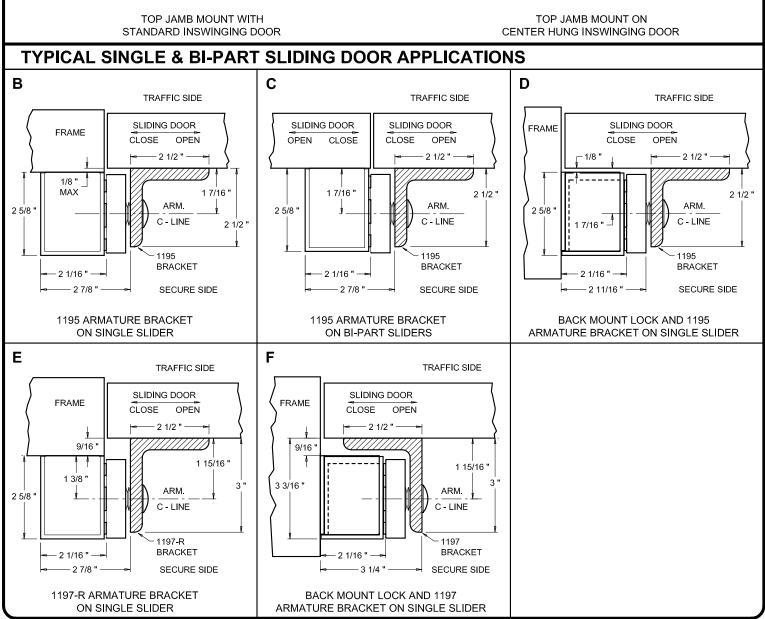
			TID ARMATURE FOR INSWINGING DOOR APPLICATION							DORTRONICS SYSTEMS, INC.	
(NC)	(NC)	(NC)	DRAWN	GSG	DATE	4/10/02	SCALE	TO FIT	CAD FILE Z-Bracket/Armt		REV.
REV.	REVISION DESCRIPTION	DATE	APPR.	XXX	DATE	XX/XX/XX	UNITS	INCHES	SHEET 1 OF1 SIZE A	7 ML110031-1	NC

1150 SERIES ELEVATION PROFILES

AB1195_6_7_1150_P2

TYPICAL INSWINGING DOOR APPLICATIONS





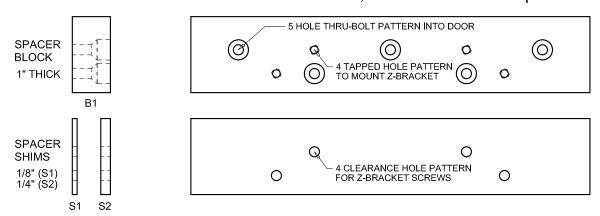
Application Bulletin

1176 SERIES SPACERS WITH TJ1100 SERIES INSWINGING DOOR APPLICATIONS

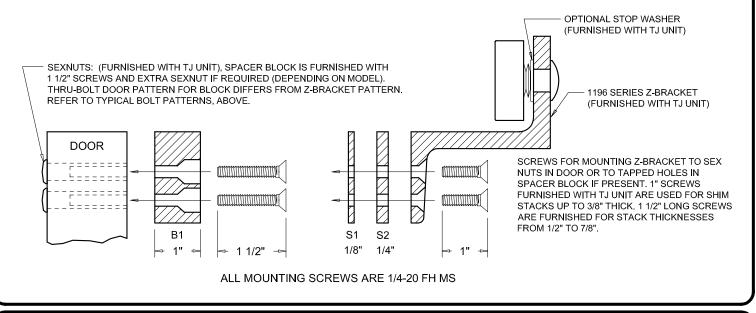
AB1176 1100 P1

DORTRONICS SYSTEMS has engineered the 1176 Series of Spacer Shims and a 1" thick Spacer Block for use with the 1196 Series Z-Brackets on inswinging doors with pull side reveals of up to 2 1/4". Shims are available in two thicknesses: 1/8" and 1/4", and may be used singly or in various combinations up to 7/8" thick, and for 1" and above, a Spacer Block is used alone or in combination with Shims to satisfy the particular door/frame conditions. For 2" and above, a second block is added.

Pattern for Models 1110/1150, other model sizes and patterns vary.



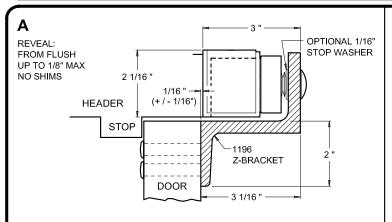
The one piece Z-Bracket for top jamb mounting on inswinging doors provides a neater, cleaner and more architecturally acceptable inswinging door installation. It has been designed for strength, durability, and to maximize the applied holding force of the electromagnetic locking device. It is intended to accommodate doors that are flush to 1/8" recessed. Adjustability is achieved by adding or removing Stop Washers in the armature mounting assembly. The 1176 Series of Spacer Shims and Blocks have been made available to properly and conveniently accommodate pull side reveals beyond 1/8" and provide for a firm, rigid, and reliable installation of the Z-Bracket. The Spacer Shims can be used alone or in combination for reveals from 1/8" to 7/8" and are designed to be installed between the door and the 1196 Z-Bracket which will then be thru-bolted to the door with the appropriate length screws (1 1/2" or longer flathead screws are furnished with the Shims). The Spacer Block can be used alone or in combination with one or more Shims, for reveals of from 1" to 1 7/8" and has been designed to be thru-bolted directly to the door. Two (2) spacer blocks may be combined for reveals of 2" and beyond. Tapped holes are provided in the Block for mounting the Z-Bracket and any Shims to the Block. 1/16" thick Stop Washers for optional use are included in the Z-Bracket mounting pack to assure proper mating of armature and magnet. The Sex Nut for a 1 3/4" thick door is standard. Sex Nuts are available for other door thicknesses. For larger reveals consult the factory.



Application Bulletin

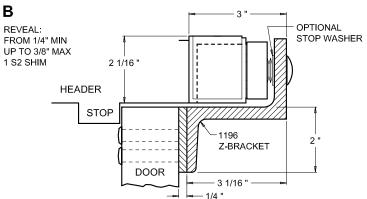
1176 SERIES SPACERS WITH TJ1100 SERIES INSWINGING DOOR APPLICATIONS

AB1176 1100 P2



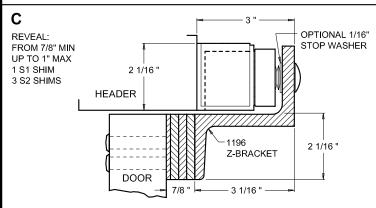
Z-BRACKET IS THRU-BOLTED TO DOOR USING THE Z-BRACKET TEMPLATE PATTERN.

TOP JAMB MOUNT WITH STANDARD INSWINGING DOOR



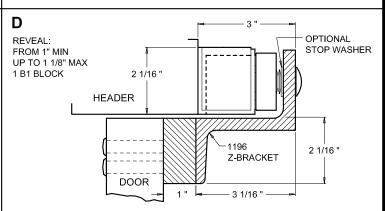
Z-BRACKET IS THRU-BOLTED TO DOOR USING THE Z-BRACKET TEMPLATE PATTERN. THE SCREWS PASS THROUGH THE SHIM.

TOP JAMB MOUNT WITH STANDARD INSWINGING DOOR



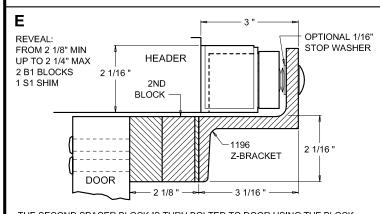
Z-BRACKET IS THRU-BOLTED TO DOOR USING THE Z-BRACKET TEMPLATE PATTERN. THE SCREWS PASS THROUGH THE SHIMS. SHIM STACKS OF 1/2" TO 7/8" USE LONGER 1 1/2" SCREWS FURNISHED WITH SHIMS.

TOP JAMB MOUNT ON CENTER HUNG INSWINGING DOOR



SPACER BLOCK IS THRU BOLTED TO DOOR USING THE BLOCK THRU BOLT PATTERN. Z-BRACKET IS THEN MOUNTED TO THE BLOCK, BY MEANS OF THE Z-BRACKET SCREWS AND THE TAPPED HOLES IN THE BLOCK.

TOP JAMB MOUNT ON CENTER HUNG INSWINGING DOOR



THE SECOND SPACER BLOCK IS THRU BOLTED TO DOOR USING THE BLOCK THRU BOLT PATTERN, WITH THE SCREWS PASSING THROUGH THE FIRST BLOCK. Z-BRACKET IS THEN MOUNTED TO THE SECOND BLOCK, USING THE TAPPED HOLES, WITH THE APPROPRIATE LENGTH SCREWS PASSING THOUGH THE SHIM.

TOP JAMB MOUNT ON CENTER HUNG INSWINGING DOOR

APPLICATION NOTES:

THE Z-BRACKET ASSEMBLY IS ADJUSTABLE OVER A 1/8" RANGE OF REVEALS BY THE ADDITION OR REMOVAL OF STOP WASHERS IN THE ARMATURE MOUNTING. A MAXIMUM OF TWO (2) 1/16" STOP WASHERS MAY BE USED WHICH CORRESPONDS TO THE MINIMUM REVEAL MEASUREMENT (APPROXIMATELY FLUSH). THE ASSEMBLY IS SHOWN WITH ONE (1) 1/16" STOPWASHER INSTALLED.

TO SELECT SPACER SHIMS AND/OR BLOCKS, CAREFULLY DETERMINE THE REVEAL BY MEASURING THE DISTANCE BETWEEN THE DOOR FACE AND A STRAIGHT EDGE PLACED AGAINST THE FACE OF THE TOP JAMB WHERE THE MAGNET WILL MOUNT. ROUND ANY MEASUREMENTS <u>BETWEEN</u> 8THS <u>UP</u> TO THE NEXT 1/8", THEN SUBTRACT 1/8". THE RESULT IS THE AMOUNT TO BE MADE UP WITH SHIMS AND/OR BLOCKS.

EXAMPLE: 5/32" (MIDWAY BETWEEN 1/8" AND 3/16") ROUNDS UP TO 1/4". SUBTRACTING 1/8" YIELDS A SHIM REQUIREMENT OF 1/8".