MOUNTING INSTRUCTIONS FOR TJ1100 SERIES INSWINGING DOORS

*****READ THOROUGHLY BEFORE INSTALLING*****

Handle Electro-Magnets carefully. Any damage to the mating surface may significantly reduce the holding efficiency.

The TJ Series Electro-Magnet assembly mounts firmly to the vertical face of the header on the flush or pull side of the door. The armature attaches to a Z-bracket, which is thru bolted to the door. See print # DL110031, elevation profile attached.

Mark door(s) and frame for drilling and tapping in accordance with applicable template dimension. MEASUREMENTS ARE TO BE MADE WITH THE DOOR IN THE CLOSED POSITION. BE SURE TO WORK FROM DIMENSIONS ON PROPER TEMPLATE.

Prepare header for Electro-Magnetic lock assembly by drilling for #14 sheet metal screws or drilling and tapping for ¼-20 machine screws as shown on template. Be sure header is adequately reinforced to hold mounting screws. If not, jack nuts or equivalent must be used. Drill ½" diameter or larger wire hole in locations(s) as shown on template.

Remove housing cover from lock. Attach mounting angle to face of header being sure to use proper screws and lock washers as provided.

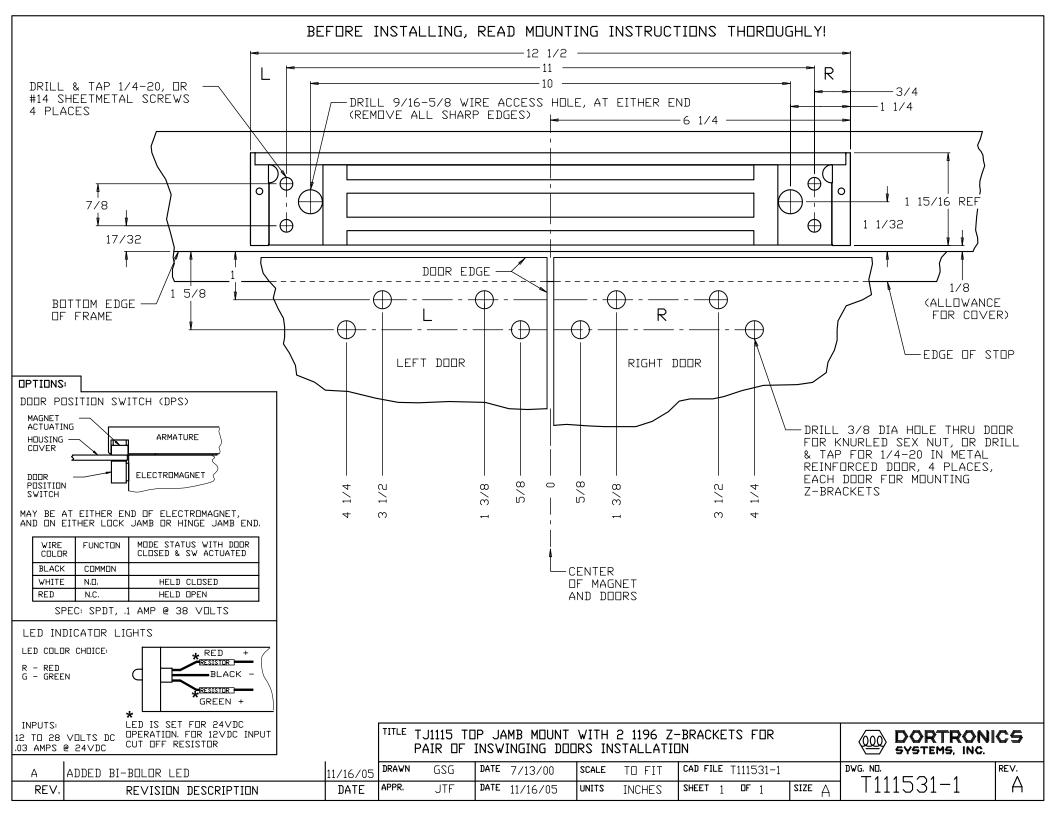
Prepare door(s) for thru bolting Z-bracket(s). On single door applications, dimensions must be taken from one end of the Electro-Magnet assembly. On double pairs of doors all dimensions must be taken from the centerline.

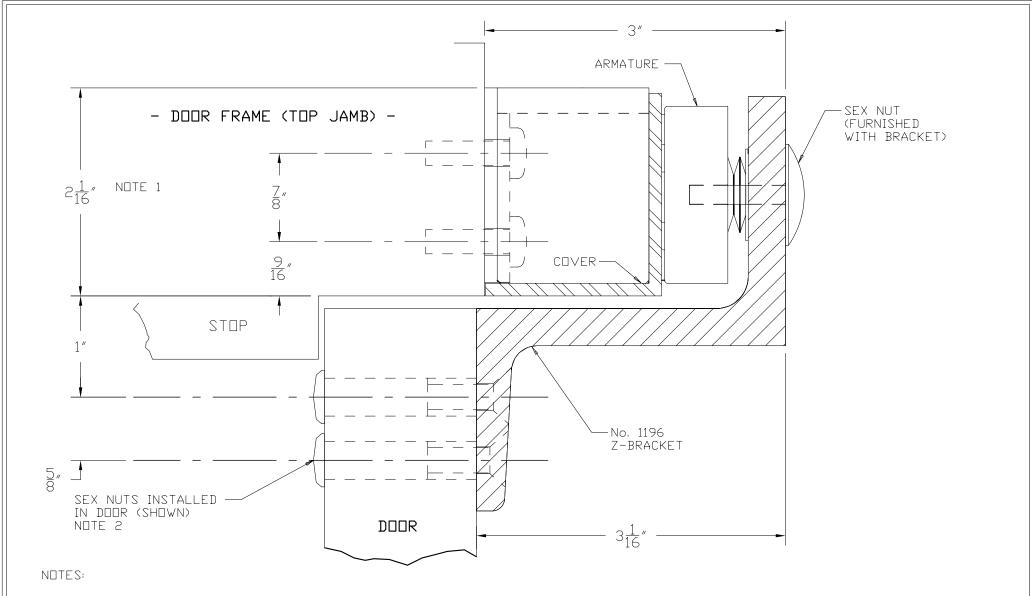
Drill four 3/8" holes through door for supplied sex nuts. Mount Z-bracket on pull side of door using ¼-20 flat head screws and sex nuts. If door is metal and a reinforcing plate has been provided, drill and tap for ¼-20 screws.

Prepare armature for mounting: Note that armature has two 3/16" dia. Holes open from the back only. Press the two spring pins provided into these holes. Tap pins gently until they are firmly seated in the holes, being careful not to mar the face of the armature.

Inset one spring washer over the 5/16-18 shoulder screws and then insert screw thru armature. Add three spring washers and optional flat washer as illustrated in drawing #ML110031-1. Carefully mount armature/ shoulder screw assembly to the Z-bracket, which has a sex nut, pressed into place. Be sure that the two pins line up with the holes in the bracket and that the spring washers don't slip off of the shoulder screw.

Check that the armature mates properly with the face of the Electro-Magnet and that the door can close securely as desired. If the armature does not quite sit against the face of the magnet, a flat stop washer may be added. *(Refer to drawing #ML110031-1) If the door does not quite close, the one stop washer may be removed. REV 05/04





- 1. IN TYPICAL INSTALLATION, BOTTOM OF UNIT COVER WILL BE FLUSH WITH BOTTOM OF TOP JAM.
- 2. IN METAL REINFORCED DOOR, Z-BRACKET MAY BE MOUNTED BY DRILLING & TAPPING FOR 1/4-20 MACHINE SCREWS.

TITLE ELEVATION VIEW: TJ1100 SERIES TOP JAMB MOUNT WITH #1196 Z-BRACKET FOR INSWINGING DOOR APPLICATION											DORTRONICS SYSTEMS, INC.		
А	NEW 1196, CORRECTED SPRING WASHERS	1/19/04	DRAWN	GSG	DATE	7/14//00	SCALE	TO FIT	CAD FILE	DL110031-1		DWG. NO.	REV.
REV.	REVISION DESCRIPTION	DATE	APPR.	XXX	DATE	XX/XX/XX	UNITS	INCHES	SHEET 1	OF 1	SIZE A	DF110031-1	<u> </u>

1100 DUAL

NC

DUAL VOLTAGE MAGNET: WIRING DETAIL / CURRENT DRAW

VERIFY MODEL BELOW

1106 SERIES

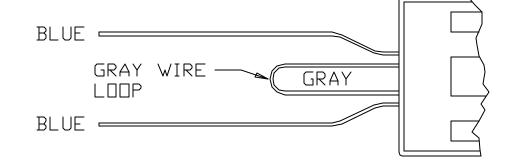
SPECS: 245 mA MAX @ 24VDC 480 mA MAX @ 12VDC

1115/1110 SERIES

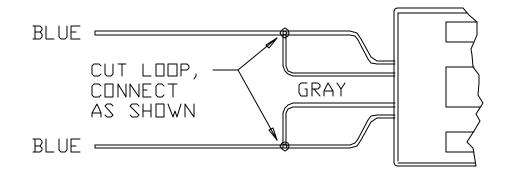
SPECS: 290 mA MAX @ 24VDC 580 mA MAX @ 12VDC

1120 SERIES

SPECS: 580 mA MAX @ 24VDC 1160 mA MAX @ 12VDC 24 VOLT CONNECTION (FROM FACTORY)



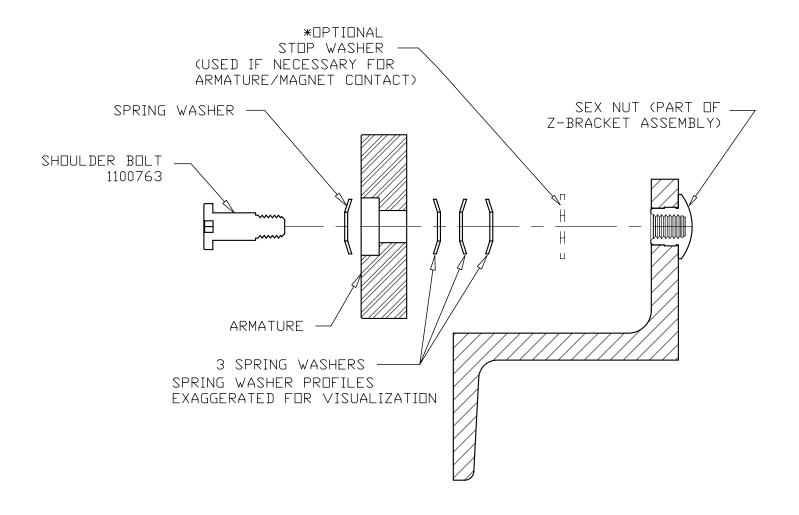
12 VOLT CONNECTION (FIELD MODIFIED)



		TDLERANCES, (NDN-ACCUM): (UNLESS SPECIFIED) .XXXXX : +/0025 .XXXX : +/005 .XXX : +/010 .XX : +/015
	1	FRACT +/- 1/64 ANGLES +/- 1/2 DEGREE
REVISION DESCRIPTION	DATE	HINGLES : :/ I/C DEGREE

TITLE 1100 SERIES DUAL VOLTAGE DORTRONICS SYSTEMS, INC.											
NATERIAL XXX				CAD FILE 1100 DUAL							
FINISH XXX					SHEET 1	JF 1	SIZE A				
DRAVN XXX	DATE XXX	SCALE	TO FIT	DWG. ND.			REV.				
APPR. XXX	DATE XX/X	ZT[NU XX\>	INCHES] IIUU	JUAL						

ARMATURE & Z-BRACKET WASHER MOUNTING DETAIL



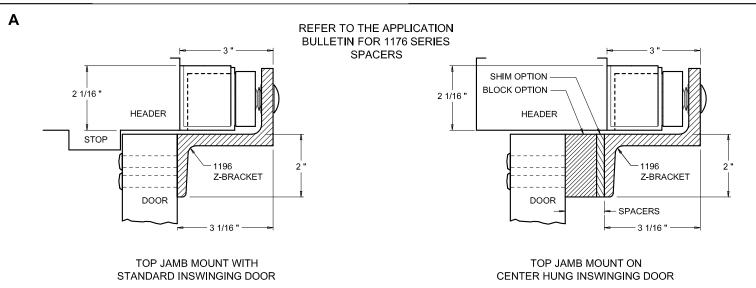
			TITLE E	TITLE ELEVATION VIEW: TJ SERIES Z-BRACKET MOUNTING TO ARMATURE FOR INSWINGING DOOR APPLICATION						DORTRONICS SYSTEMS, INC.		
(NC)	(NC)	(NC)	DRAWN	GSG	DATE	4/10/02	SCALE	TO FIT	CAD FILE Z-Bracket/Armt		REV.	
REV.	REVISION DESCRIPTION	DATE	APPR.	XXX	DATE	XX/XX/XX	UNITS	INCHES	SHEET 1 OF1 SIZE A	7 ML110031-1	NC	

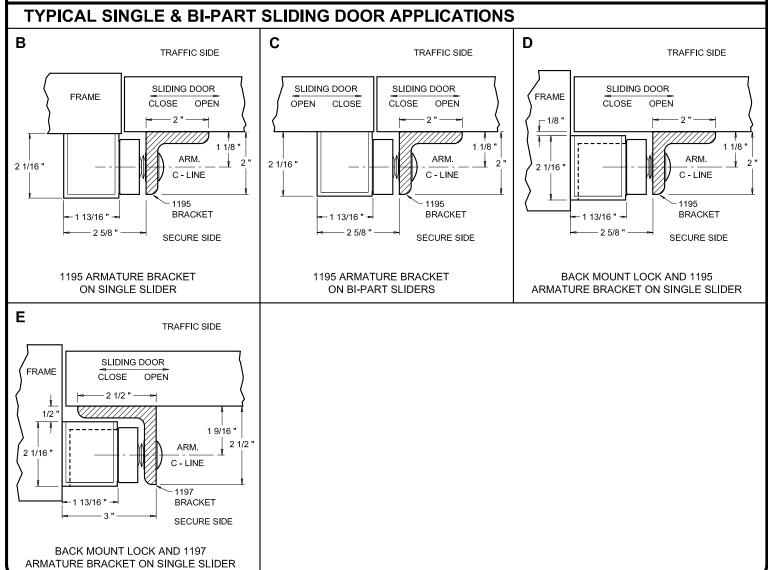
Application Bulletin

1100 SERIES ELEVATION PROFILES

AB1195_6_7_1100_P2

TYPICAL INSWINGING DOOR APPLICATIONS







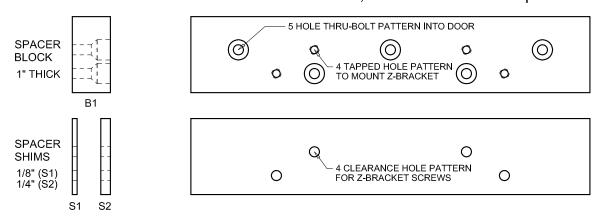
Application Bulletin

1176 SERIES SPACERS WITH TJ1100 SERIES INSWINGING DOOR APPLICATIONS

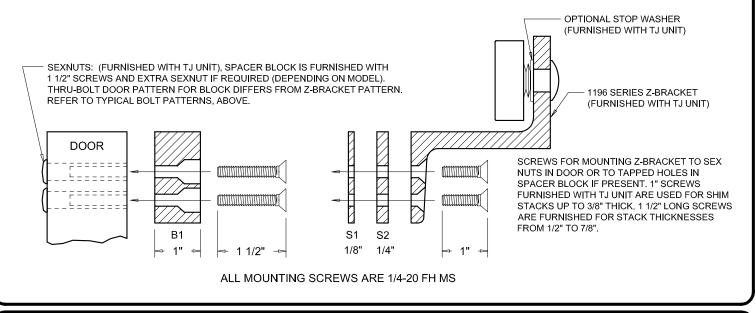
AB1176 1100 P1

DORTRONICS SYSTEMS has engineered the 1176 Series of Spacer Shims and a 1" thick Spacer Block for use with the 1196 Series Z-Brackets on inswinging doors with pull side reveals of up to 2 1/4". Shims are available in two thicknesses: 1/8" and 1/4", and may be used singly or in various combinations up to 7/8" thick, and for 1" and above, a Spacer Block is used alone or in combination with Shims to satisfy the particular door/frame conditions. For 2" and above, a second block is added.

Pattern for Models 1110/1150, other model sizes and patterns vary.



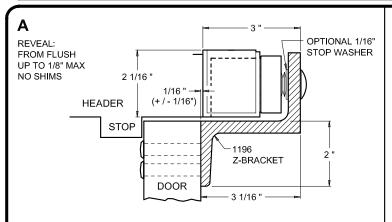
The one piece Z-Bracket for top jamb mounting on inswinging doors provides a neater, cleaner and more architecturally acceptable inswinging door installation. It has been designed for strength, durability, and to maximize the applied holding force of the electromagnetic locking device. It is intended to accommodate doors that are flush to 1/8" recessed. Adjustability is achieved by adding or removing Stop Washers in the armature mounting assembly. The 1176 Series of Spacer Shims and Blocks have been made available to properly and conveniently accommodate pull side reveals beyond 1/8" and provide for a firm, rigid, and reliable installation of the Z-Bracket. The Spacer Shims can be used alone or in combination for reveals from 1/8" to 7/8" and are designed to be installed between the door and the 1196 Z-Bracket which will then be thru-bolted to the door with the appropriate length screws (1 1/2" or longer flathead screws are furnished with the Shims). The Spacer Block can be used alone or in combination with one or more Shims, for reveals of from 1" to 1 7/8" and has been designed to be thru-bolted directly to the door. Two (2) spacer blocks may be combined for reveals of 2" and beyond. Tapped holes are provided in the Block for mounting the Z-Bracket and any Shims to the Block. 1/16" thick Stop Washers for optional use are included in the Z-Bracket mounting pack to assure proper mating of armature and magnet. The Sex Nut for a 1 3/4" thick door is standard. Sex Nuts are available for other door thicknesses. For larger reveals consult the factory.



Application Bulletin

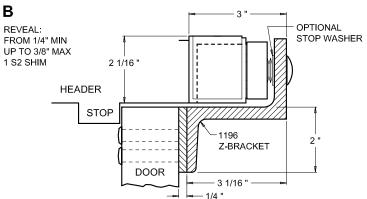
1176 SERIES SPACERS WITH TJ1100 SERIES INSWINGING DOOR APPLICATIONS

AB1176 1100 P2



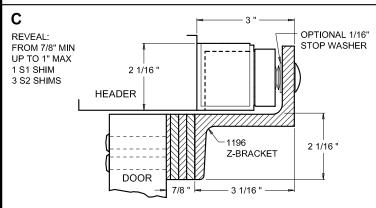
Z-BRACKET IS THRU-BOLTED TO DOOR USING THE Z-BRACKET TEMPLATE PATTERN.

TOP JAMB MOUNT WITH STANDARD INSWINGING DOOR



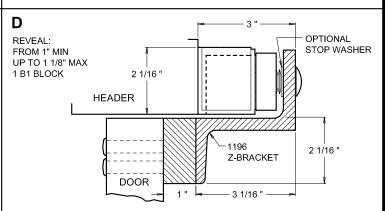
Z-BRACKET IS THRU-BOLTED TO DOOR USING THE Z-BRACKET TEMPLATE PATTERN. THE SCREWS PASS THROUGH THE SHIM.

TOP JAMB MOUNT WITH STANDARD INSWINGING DOOR



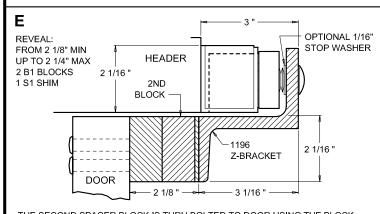
Z-BRACKET IS THRU-BOLTED TO DOOR USING THE Z-BRACKET TEMPLATE PATTERN. THE SCREWS PASS THROUGH THE SHIMS. SHIM STACKS OF 1/2" TO 7/8" USE LONGER 1 1/2" SCREWS FURNISHED WITH SHIMS.

TOP JAMB MOUNT ON CENTER HUNG INSWINGING DOOR



SPACER BLOCK IS THRU BOLTED TO DOOR USING THE BLOCK THRU BOLT PATTERN. Z-BRACKET IS THEN MOUNTED TO THE BLOCK, BY MEANS OF THE Z-BRACKET SCREWS AND THE TAPPED HOLES IN THE BLOCK.

TOP JAMB MOUNT ON CENTER HUNG INSWINGING DOOR



THE SECOND SPACER BLOCK IS THRU BOLTED TO DOOR USING THE BLOCK THRU BOLT PATTERN, WITH THE SCREWS PASSING THROUGH THE FIRST BLOCK. Z-BRACKET IS THEN MOUNTED TO THE SECOND BLOCK, USING THE TAPPED HOLES, WITH THE APPROPRIATE LENGTH SCREWS PASSING THOUGH THE SHIM.

TOP JAMB MOUNT ON CENTER HUNG INSWINGING DOOR

APPLICATION NOTES:

THE Z-BRACKET ASSEMBLY IS ADJUSTABLE OVER A 1/8" RANGE OF REVEALS BY THE ADDITION OR REMOVAL OF STOP WASHERS IN THE ARMATURE MOUNTING. A MAXIMUM OF TWO (2) 1/16" STOP WASHERS MAY BE USED WHICH CORRESPONDS TO THE MINIMUM REVEAL MEASUREMENT (APPROXIMATELY FLUSH). THE ASSEMBLY IS SHOWN WITH ONE (1) 1/16" STOPWASHER INSTALLED.

TO SELECT SPACER SHIMS AND/OR BLOCKS, CAREFULLY DETERMINE THE REVEAL BY MEASURING THE DISTANCE BETWEEN THE DOOR FACE AND A STRAIGHT EDGE PLACED AGAINST THE FACE OF THE TOP JAMB WHERE THE MAGNET WILL MOUNT. ROUND ANY MEASUREMENTS <u>BETWEEN</u> 8THS <u>UP</u> TO THE NEXT 1/8", THEN SUBTRACT 1/8". THE RESULT IS THE AMOUNT TO BE MADE UP WITH SHIMS AND/OR BLOCKS.

EXAMPLE: 5/32" (MIDWAY BETWEEN 1/8" AND 3/16") ROUNDS UP TO 1/4". SUBTRACTING 1/8" YIELDS A SHIM REQUIREMENT OF 1/8".